

On page 25, line 29, after "member" delete "506";
On page 26, line 4, change "axel" to --axle--;
On page 26, line 5, insert a comma after "torque";
On page 27, line 16, change "512" to --515--;
On page 27, line 29, insert a comma after "536";
On page 28, line 13, change "with" to --from--;
On page 28, line 23, change "510" to --519--;
On page 29, line 1, change "512" to --515--;
On page 29, line 7, change "552" to --556--;
On page 29, line 30, after "support" change "512" to --515--;
On page 30, line 6, delete "572";
On page 30, line 17, delete the comma after "features";
On page 35, line 7, after "and" insert --in--;

IN THE CLAIMS:

Please amend claim 22 as follows:

20.22.(amended) A treadmill comprising:

support structure configured to be freestanding and having feet means for positioning on a support surface and having [an] a left upright [structure] and a right upright extending upwardly from said feet means;

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a tread base having a left side, a right side, [a front,] a rear and an endless belt positioned between said left side and said right side, said tread base being connected to said support structure to be [reorientable] movable between a first position in which said endless belt is positioned for operation by a user positioned thereon and a second position in which said rear of said tread base is positioned toward said upright structure, said tread base having mass and a center of gravity with said mass distributed to position said center of gravity relative to and spaced from said axis of rotation to stably retain said tread base in said second position when said tread base is in said second position;